

Bending Training

Day	Time	Topic
1st Day	9:00 ~ 09:30	Machine Overview
	09:30 ~ 10:00	Safety
	10:00 ~ 10:30	Basic Bending Knowledge
	10:30 ~ 10:45	
	11:00 ~ 11:30	Tool Selection
	11:30 ~ 12:30	Program Creation
	12:30 ~ 13:00	Tool origin setting
	13:00 ~ 14:00	
	14:00 ~ 15:30	Tool Origin & Sample Bending
	15:30 ~ 15:45	
	15:45 ~ 17:00	Bending Tools & NC Control Panel Keys
	17:00 ~ 17:30	Q & A
2nd Day	09:00 ~ 09:15	Review
	09:15 ~ 10:45	Bend angle and Flange correction
	10:45 ~ 11:00	
	11:00 ~ 13:00	Angle Mode Practice and other parameter explanation
	13:00 ~ 14:00	
	14:00 ~ 15:00	FR bending
	15:00 ~ 15:45	Sample Bending
	15:45 ~ 16:00	
	16:00 ~ 16:30	Maintenance
	16:30 ~ 17:15	Bending Test
17:15 ~ 17:30	Q & A and Feedback	

1g Schedule [RG Series]

Contents
Machine Parts and working explanation, Axis and Tonnage Explanation.
Operator, Machine and Tool Safety Explanation
Bending Principle and Type of Bending, Spring back, Parameter affects on Bend elongation, tonnage capacity explanation
Break Time
Die selection, Punch type Selection
NC control panel, Angle/direct mode program creation
Tool fixing process, centering and tool origin setting
Lunch Time
Tool centering and tool origin practice, Angle/ Direct mode 2 or more Sample bending
Break Time
Sample bending practice on various parts.
Q&A session
1st Day Topic Review
Bend angle and flange correction by parameters
Break Time
Program creation by deciding the bend sequence and bending practice of various samples by changing various parameter.
Lunch Time
Program creation of FR bend and adjustment
Various Part bending practice
Break Time
Machine Maintenance
Program creation and sample bending
Q&A session and training feedback

