

<b>Punching Training Schedule [AE/EM Series]</b>			
<b>Day</b>	<b>Time</b>	<b>Topic</b>	<b>Contents</b>
<b>1st Day</b>	9:00 ~9:15	<b>Introduction</b>	Introduction and Facility orientation
	9:15 ~10:00	<b>Safety rules</b>	Operator and machine safety
	10:00 ~ 10:45	<b>Machine Overview</b>	Machine Specification and Axis and speed explanation
			Break Time
	11:00~13:00	<b>Punching Know How</b>	Punching Process know how, Material types, tonnage calculation, tools introduction, turret information, Die Clearance its Effect on quality, minimum diameter etc.
	13:00~14:00		Lunch Time
	14:00 ~ 15:30	<b>Machine</b>	Machine Power ON and making ready procedure and Shut down procedure and control panel keys explanation
			Break Time
	15:45 ~17:00	<b>Sample Punching</b>	Call Program by using Bar code reader, SDD, NC , Search/list Option Tools loading for sample Punching
17:00 ~17:15	<b>Q &amp; A</b>	Doubt clearing session	
<b>2nd Day</b>	9:00 ~ 9:30	<b>Review</b>	Review of previous day training
	9:30 ~ 10:45	<b>Tooling session</b>	NEX Tool disassembly & assembly practice and Height adjustment
			Break Time
	11:00 ~ 13:00	<b>Tooling session</b>	ALFA guide, C, D and E station tools assembly and disassembly and practice
	13:00 to 14:00		Lunch Time
	14:00 ~ 15:30	<b>Tool Loading and Unloading practice</b>	Practice of Loading and Unloading of the tools and use and practice of tool balancer and Height adjustment Punch and Die grinding value and use of shim for Die
			Break Time
	15 :45 ~ 17 : 00	<b>Forming Tool Trial</b>	Forming tool explanation and bottom position setting for any special tool by taking trial.
17:00 ~ 17:15	<b>Q &amp; A</b>	Doubt clearing session	
<b>3rd Day</b>	9:00 ~ 9:15	<b>Review</b>	Review of previous day training
	9 :15 ~ 10 :45	<b>Practice M Code</b>	Practice of M code setting for any one similar to customer tool, Practice of M code setting for any one forming tool
	11:00 ~ 12:00	<b>AMNC-F</b>	AMNC Panel explanation, Switch Panel Explanation, process quantity etc.
			Break Time
	12:00 ~ 13:00	<b>AMNC-F</b>	Program and Schedule creation and Explanation
	13:00 to 14:00		Lunch Time
	14 :00 ~ 15 : 30	<b>AMNC-F</b>	AMNC Switch Panel Explanation
			Break Time
	15:45 ~ 17 :00	<b>Practice</b>	Program modification and Resume option explanation
17:00 ~ 17 :15	<b>Review and Q&amp;A</b>	Doubt clearing session	
<b>4th Day</b>	9:15 ~ 10:00	<b>M and G codes</b>	M codes and G codes explanation
	10:00 ~ 11:00	<b>AMNC-F</b>	Pre edit and Result and maintenance screen explanation
			Break Time
	11:15 to 13:00	<b>Trial Punching</b>	Sample Punching by using set M code by customer.
	13:00 to 14:00		Lunch Time
	14:00 ~ 15:30	<b>Periodic Maintenance</b>	Machine Lubrication, Turret cleaning, grease replacement, Cleaning and Lubrication of Auto Index Station, Tool Inspection, Grinding the tools by using TOGU III
			Break Time
	15:45 ~ 17:15	<b>Test and Feedback Certificate Distribution</b>	Q&A session, TEST and Feedback session Certificate will be awarded to test qualify candidates.

