

Bending Training Schedule [HDS Series]

| Date / Day | Time | Topic | Contents | In charge |
|---------------|--------------------------|---|--|-----------|
| 1st Day | 9:00 ~ 09:15 | Introduction | Self Introduction & TC Rules | |
| | 09:15 ~ 10:45 | Basic Bending Knowledge | Bending Principle and Type of Bending | |
| | | Break Time (15 min) | | |
| | 11:00~13:00 | Basic Bending Knowledge | Bending Parameters and Special Bends | |
| | | | Bending Tooling Introduction, Tooling Nomenclature | |
| | | | Tooling Selection & Sequencing | |
| | | Lunch Time | | |
| | 14:00 ~ 14:30 | Safety Rules | Machine and Operator Safety Rules | |
| | 14:30 ~ 15:00 | Machine Specification & Overview | Specification of Punching Machine & Its Overview | |
| | 15:00 ~ 15:45 | Sample Bending | Sample Bending Process | |
| | Break Time (15 min) | | | |
| 16:00 ~ 17:00 | Make Machine Ready | Machine Startup and Shutdown procedure | | |
| | Q & A | Q&A session | | |
| 2nd Day | 09:00 ~ 09:15 | Review | 1st Day Topic Review | |
| | 09:15 ~ 10:45 | AMNC pc & Operational Flow | Controller Operational Flow | |
| | | | AMNC pc Feature explanations | |
| | | Break Time (15 min) | | |
| | 11:00 ~ 13:00 | AMNC pc - Direct & 2D Mode | Direct Mode and 2D mode explanations | |
| | | | Sample Bending using Direct / 2D modes | |
| | | | Practice session | |
| | | Lunch Time | | |
| | 14:00~15:45 | AMNC pc - 3D Mode | 3D mode Introduction | |
| | | | 3D Mode feature explanations | |
| | Break Time (15 min) | | | |
| 16:00 ~ 16:50 | AMNC pc - 3D Mode | Sample Bending by controlling various functions | | |
| 16:50 ~ 17:00 | Q & A | Q&A session | | |
| 3rd Day | 09:00 ~ 09:15 | Review | | |
| | 09:15 ~ 10:45 | AMNC pc - 3D Mode | 3D Mode - Practice Session | |
| | | Break Time (15 min) | | |
| | 11:00 ~ 13:00 | AMNC pc - 3D Mode | 3D Mode - Practice Session | |
| | | Lunch Time | | |
| | 14:00 ~ 17:00 | Maintenance & Option | Machine Maintenance | |
| | | | Tool Maintenance | |
| | | Break Time (15 min) | | |
| 16:00 ~ 17:00 | Test and Feedback | Q&A session, TEST and Feedback session | | |
| | Certificate Distribution | | | |

Trainees Feedback::

Trainers Feedback::